

Chemaid's Internally Developed WiSys tools include:

**Operations KPI Dashboard:**

Displays year to date information of Labor Efficiency, Machine Efficiency and Production Data for the previous date.



## CH Shop Order Reconciliation:

This is a split screen in Agility Explorer. The Top of the screen is a Dialogue Form that displays header information for a shop order. From this top part the user can report Labor hrs for shop order, end the shop order and print a Crystal report document for the records. The bottom section has a process grid that calculates the amount of loss per material at the end of the shop order and reconciles the loss against the qty issued to the order and what was actually produced. From the bottom section the user can open secondary screens that display what other orders used the same component, the transaction log of that component for that order (Issues/Returns) and finally report material scrap for all or selected components on the grid which gets posted in Macola.

CH Shop Order Reconciliation

File SQL Layouts Grid Current layout [DEFAULT] Refresh

Shop Order Header Information

ShopOrder	00013029	Dept	PROD
Customer	KISS MY FACE CORPORATION	WorkCenter	ML1
FglItem	0201666PR	OrderQty	15200.00
Description	PEACHES & CREME MOIST 16 OZ.	CompletedQty	15204.00
SalesOrder	00046230	CreateDate	4/24/2013
SellUOM	EA	StartDate	8/9/2013
MfgUOM	EA	CompletedDate	8/14/2013
MfgRatio	1.00	OrdStatus	C
		LbrHours	103.50

Print Rpt Post Hrs End Ord

Component List

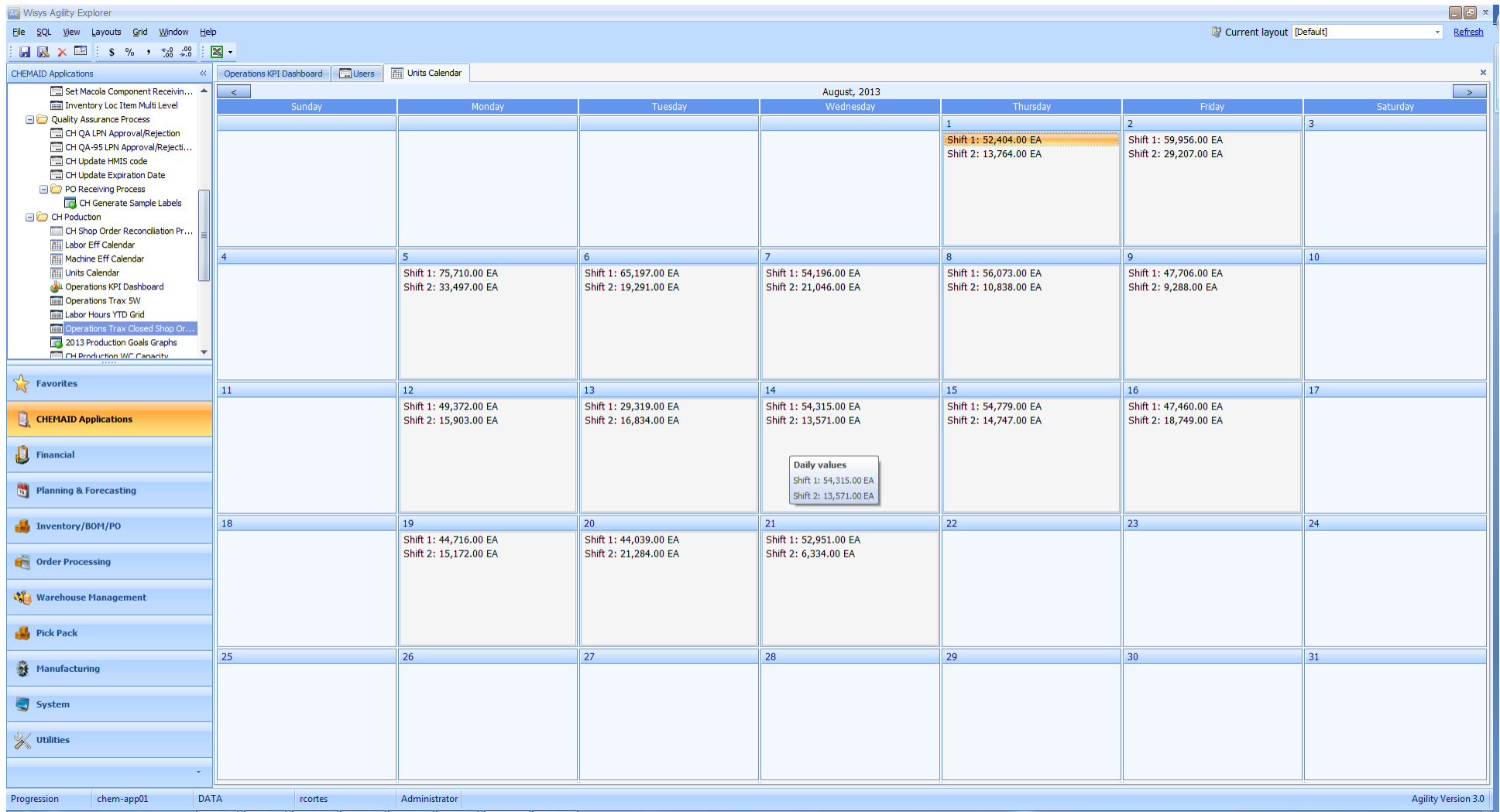
Alerts Scrap Greater than Allowed! Scrap Posted in Macola!

Shop Order	Seq	Component	Comp Description	Qty Per Unit	Order Requirement	Issue Qty	Return Qty	Consumed	Produced	Loss	Scrap Pct	Allowed Pct	Scrap Posted
00013029	5	1-110-16OZWHITBT	BTL WHT UNDECO 16 OZ OVAL	1.00	15200.00	17424.00	2190.00	15234.00	15204.00	0.00	0%	2%	30.00
00013029	10	2-110-62841002B	28/410 BLUE PALMLESS PUMP BLUE PUMPS FOP 16 OZ	1.00	15200.00	16745.00	1490.00	15255.00	15204.00	0.00	0%	5%	51.00
00013029	15	4-110-82878-5F	F/ABL PEACHES AH MOIST 16 OZ.	1.00	15200.00	25922.00	9427.00	16495.00	15204.00	0.00	8%	10%	1291.00
00013029	20	4-110-82878-5B	B/ABL PEACHES AHA MOIST 16 OZ.	1.00	15200.00	16714.00	85.00	16629.00	15204.00	0.00	9%	10%	1425.00
00013029	25	3-110-16SHPR	12/1 SHPR 16 OZ KMF	0.08	1261.60	1546.00	275.00	1271.00	1261.93	0.07	1%	1%	9.00
00013029	30	110-78H	PEACHES & CREME AHA MOIST RU8-94-3	1.06	16127.20	16999.00	608.00	16391.00	16131.44	-0.44	2%	3%	260.00

Used Issues Trx Scrap

## CH Units Calendar:

Displays the units produced daily by Shift in a calendar format for Production Manager Reviews on a Daily basis.





## CH JIT Picking Requirements:

Displays a list of components to be pulled for production shop orders. The orders are placed by users through scanners and then drop on this GRID. It displays the availability of the components and updates the status of the picking process to reflect if the component is being picked. Once the picking request has been completed it drops to the lower part of the grid and keeps a log of who picked the component and what time. This screen works in conjunction with 2 other Agility WMS handheld applications.

WISYS Agility Explorer

File SQL View Layouts Grid Window Help

Current layout [DEFAULT] Refresh

CHEMAID Applications

Operations KPI Dashboard Users Units Calendar CH JIT Picking Requirements

Alerts Available at 100 wh Out of Stock Available at 95 wh

Date Requested	Time Requested	Ord No	Line	Pull Request	Component	Description	pallets	boxes	units	Status	Requested By	Qty Pulled	Pulled by	STG-100	STG-95	Pull Location
8/16/2013	12:23:21.877...	00013211	ML3	656	5-204-PSL 59Z...	FOAM LINER 5.9 OZ SIG M/MASQUERM-PSL-59Z-...	1.00	0.00	0.00	TBP	MPERALTA	0.00	NULL	0.00	19,200.00	100
8/19/2013	08:38:17.063...	00013565	ML3	721	4-235-20092	BTM LBL/UPC INGR 70Z MONO MASK ...	0.00	3.00	0.00	TBP	MPERALTA	0.00	NULL	10,000.00	17,497.00	100
8/20/2013	14:27:40.007...	00013192	T5	776	206-35	BCBG 3 WOMEN'S SHOWER GEL AV12-41-1 ...	0.00	0.00	1,065.00	TBP	System	0.00	NULL	0.00	0.00	95
8/20/2013	14:27:40.007...	00013192	T5	777	206-35	BCBG 3 WOMEN'S SHOWER GEL AV12-41-1 ...	0.00	0.00	1,488.00	TBP	System	0.00	NULL	0.00	0.00	95
8/20/2013	14:27:40.007...	00013192	T5	778	206-35	BCBG 3 WOMEN'S SHOWER GEL AV12-41-1 ...	0.00	0.00	1,812.00	TBP	System	0.00	NULL	0.00	0.00	95
8/21/2013	17:58:29.417...	00013680	ML1	837	3-188-98878983	PACKR X 2 FOR 8 OZ. BOTTLES 98878983.003 ...	1.00	0.00	0.00	IP	System	4200.00	Wisys01	12,139.00	817.00	95
8/22/2013	09:33:42.213...	00013287	T4	855	5-203-600462364	POLY BAG 5"X6 1/2" COMMON A&F 600462364-19...	1.00	0.00	0.00	TBP	WISys10	0.00	NULL	2,100.00	0.00	100
8/22/2013	13:20:13.567...	00013848	ML2	871	1-235-21635	8.5 OZ BTL MONDI & SMOOTH	0.00	0.00	2,888.00	IP	System	0.00	wisys08	5,112.00	8,213.00	95

8 3,000 3,000 7,253.0000

Pulled Print Tags Cancel Pull Loc

Components already Pulled!

Date Requested	Time Requested	Ord No	Line	Component	pallets	boxes	units	Status	Requested by	qty_pulled	Shift Required	Pull Request	Time Com...	Date Completed	Completed...	loc_req
8/22/2013	13:34:54.6870000	00013848	ML2	235-11C	1	0	0	PC	WISys10	0		872	13:35:18...	8/22/2013	WISys10	100
8/22/2013	13:12:08.4200000	00013192	T5	1-206-248033	1	0	0	PC	WISys10	0		870	13:52:27...	8/22/2013	WISys10	100
8/22/2013	13:09:44.9400000	00013848	ML2	1-235-21635	1	0	0	PC	WISys10	0		869	13:20:13...	8/22/2013	WISys10	100
8/22/2013	11:26:22.7000000	00013848	ML2	2-235-20084	0	0	590	PC	System	51040		868	11:32:40...	8/22/2013	WISys04	95
8/22/2013	11:19:09.7630000	00013565	ML3	1-235-20085	0	0	701	PC	System	4536		867	11:29:14...	8/22/2013	WISys04	95
8/22/2013	11:14:13.6470000	00013848	ML2	2-235-20084	0	5	0	PC	WISys10	0		866	11:26:22...	8/22/2013	WISys10	100
8/22/2013	11:12:59.7300000	00013565	ML3	1-235-20085	1	0	0	PC	WISys10	0		865	11:19:09...	8/22/2013	WISys10	100
8/22/2013	10:28:52.6570000	00013192	T5	3-206-XSH03...	1	0	0	PC	WISys10	0		864	10:52:42...	8/22/2013	WISys10	100
8/22/2013	10:28:31.6970000	00013192	T5	3-206-XPT03...	0	4	0	PC	WISys10	0		863	10:47:58...	8/22/2013	WISys10	100
8/22/2013	10:19:36.5130000	00013287	T4	203-13	0	0	1596	PC	System	2625		862	10:35:37...	8/22/2013	WISys04	95
8/22/2013	10:19:36.5130000	00013287	T4	203-13	0	0	1171	PC	System	2636		861	10:33:08...	8/22/2013	WISys04	95
8/22/2013	10:19:36.5130000	00013287	T4	203-13	0	0	746	PC	System	2634		860	10:40:54...	8/22/2013	WISys04	95
8/22/2013	10:19:36.5130000	00013287	T4	203-13	0	0	321	PC	System	2635		859	10:36:57...	8/22/2013	WISys04	95
8/22/2013	10:16:20.9370000	00013192	T5	1-206-248033	1	0	0	PC	WISys10	0		858	10:17:03...	8/22/2013	WISys10	100
8/22/2013	09:43:15.4770000	00013287	T4	203-13	1	0	0	PC	WISys10	0		857	10:19:36...	8/22/2013	WISys01	100
8/22/2013	09:42:03.0070000	00013287	T4	1-203-AFFIR...	1	0	0	PC	WISys10	0		856	10:07:00...	8/22/2013	WISys10	100
8/22/2013	09:12:00.5800000	00013680	ML1	3-188-98950...	0	0	637	PC	System	1203		854	09:56:04...	8/22/2013	WISys04	95
8/22/2013	09:11:34.4700000	00013680	ML1	188-1248	0	0	4971	PC	System	5127		853	09:39:05...	8/22/2013	WISys04	95
8/22/2013	09:11:08.3570000	00013680	ML1	3-188-98878...	0	0	2848	PC	System	12139		852	09:33:40...	8/22/2013	WISys04	95

Progression chem-app01 DATA rcorates Administrator Administrator

Agility Version 3.0